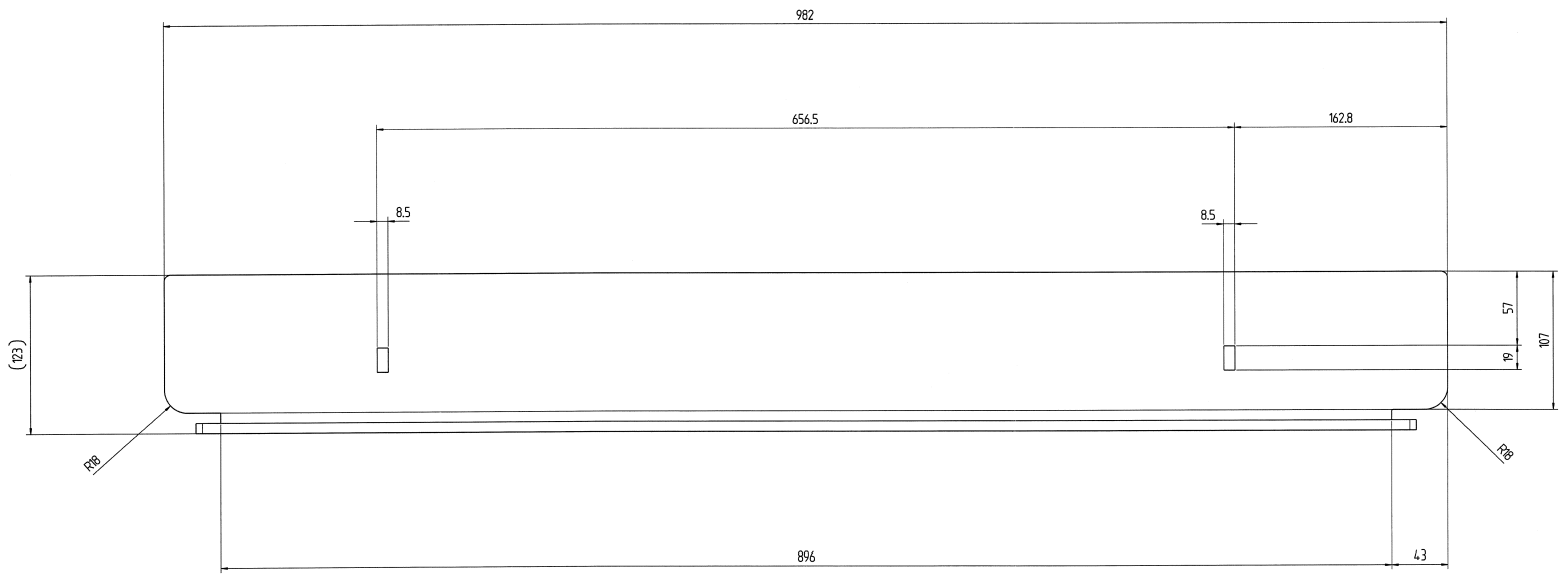

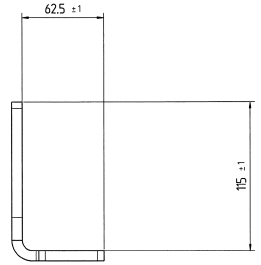

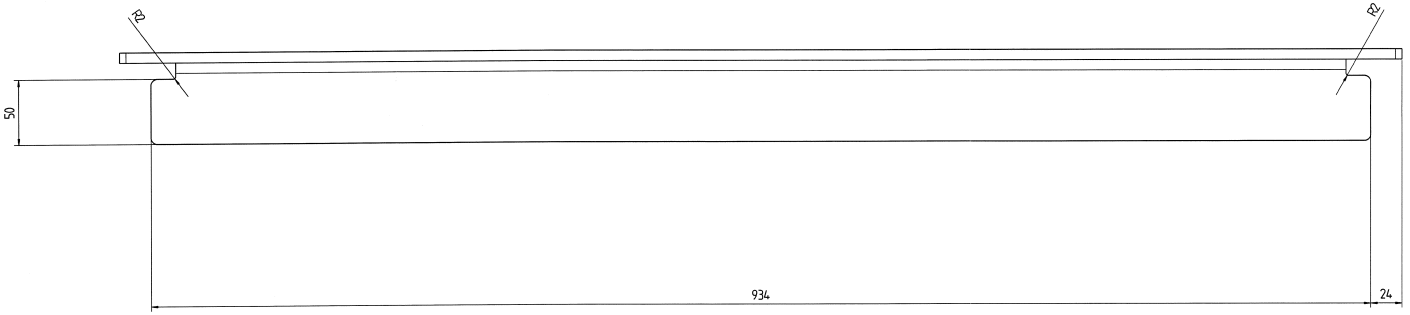

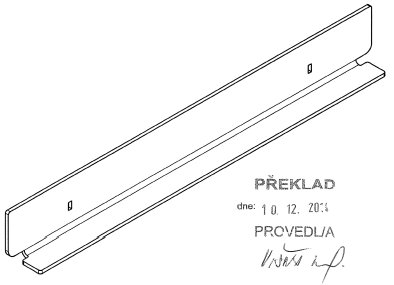

PŘEKLAD
dne: 10. 12. 2014
PROVEDLA

NOTA : Laserem řezat. Vrhnout. Polotovar
- Metal sheet thickness : 8 mm
- Radii without dimension : R = 5
- Bend radii : R = 8
Polotovar otryskat

10-02-2015
ARCHIV 2
02
+1,2 +0,4
N2 14/01374

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	x
without burrs acc. WN 1310	
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	
oil-free / free of grease	
oiled	
(02) oiling permissible	x
Indicate the required condition at time of delivery with an X.	

LASER cutting tolerances
NOTA : mm cutting radius without dimensions R = 1 mm unless otherwise specified

≤ 30	30< ≤ 120	120< ≤ 400	400< ≤ 1000	1000 <
± 0,5	± 0,8	± 1,0	± 1,5	± 2,0

0,5

First angle projection

General tolerance (GT) in mm

Size range	⊢ 30 ≦ 30	⊢ 120 ≦ 120	⊢ 400 ≦ 400	⊢ 1000 ≦ 1000
GT coarse				

Lengths (L) and angle (∠) ± GT					
L	1	2	3	4	
∠	1	2	4	6	

Tolerance Symbols ISO 1101
○ roundness = 1/2e-Tol.
straightness/flatness = GT
concentricity/run out = GT
symmetry = GT
// parallelism = GT
position = GT

Languages: en,fr

Index	alteration	Change no	Fit	Toler.
02	Oiled --> Oiled permissible	T48720		
	Adding breaking edge			

Inspection dim. ( )
Auxiliary dim. ( )

	Date	Name
Drawn	24.1.2014	J.Fanfeny
Checked	27.1.2014	P.Praust
Auth'd	28.1.2014	R.Pelletier
M.check.	4.2.2014	J.LeGrand

Material: S235JR following EN10025-2
Blank no:
Title: bridge piece below rear
Drawing number: 11914017306
Weight: in kg 10,8
PROD.
Scale 1:2
Sheet: 1 of: 1

Confidential document
Refer to protection notice ISO 16016
Repl.
Orig.
11914017306d001
A1

Released